

# Analyses of Microbial Effect Corroding Oil Pipelines in Escravos Gas Plant, Nigeria

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**Abstract** In many developing countries, the role of Microbiologically Influenced Corrosion (MIC) is still limited especially in transporting pipelines because an abiotic mechanism can be invoked to explain the observed corrosion. A research on the role of microorganisms in oil transporting pipelines in Escravos gas plant, Delta state, Nigeria was conducted. The microbial count was assayed using pour plate method after which the identification of sulfate-reducing bacteria (SRB), total heterotrophic bacterial, and fungal counts were also carried out. The corrosion rates were determined by the weight loss method. The sulfate-reducing bacteria, total heterotrophic bacterial and fungal counts of the biofilm samples ranged from  $4.81 \times 10^3$  to  $8.56 \times 10^3$  CFU/ml,  $1.22 \times 10^4$  to  $2.60 \times 10^4$  CFU/ml, and  $4.14 \times 10^3$  to  $8.52 \times 10^3$  CFU/ml respectively. The results revealed *Desulfovibrio magneticus*, *Desulfobulbus propionicus*, and *Desulfuromonas acetoxidans* as sulfate-reducing bacteria present. The bacteria species identified isolates include gram-positive *Bacillus subtilis*, *Bacillus cerus*, *Pseudomonas aeruginosa*, *Staphylococcus aureus*, *Staphylococcus epidermidis*, and *Halomonas subglaciescola* while the identified gram negative organisms include *Klebsiella oxytoca* and *Serratia marcescens*. The fungal isolates include members of the genus *Microsporium*, *Saccharomyces*, *Aspergillus*, *Fusarium*, and *Verticillium*. The weight-loss method was used to determine the rate of corrosion and the mean values of corrosion rates in each pipeline ST1, ST2, ST3, ST4, and ST5 had corrosion rates of 4.47, 3.28, 4.22, 2.56, and 3.19mpy respectively. These results will therefore alert oil companies, the government, and other agencies of the possible microbiologically influenced corroding effects on pipelines.

**Keywords** Sulphur reducing bacteria, Oil pipelines, Microbial Corrosion, Escravos Gas Plant

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## 1. Introduction

Oil and gas pipelines play an essential role in delivering the energy resources required to power communities all over the world. However, pipeline networks are affected by diverse corrosion deterioration mechanisms, as well as Microbiologically Influenced Corrosion (MIC) derived from accelerated deterioration caused by various microbial activities found within the hydrocarbon systems (Muthukumar, 2014). When pipelines become exposed to water, corrosion happens immediately. Corrosion is an electrochemical process that undergoes two partial reactions, an anodic reaction that corrodes metals and a cathodic reaction that causes the reduction of some species. In some cases, corrosion reaction is affected by the presence of microbes by producing biofilms on the metal surface (Płaza and Achal, 2020). Microbiologically Influenced Corrosion (MIC) is capable of accelerating the mechanical failure of metals in various environments ranging from oil and water

pipelines and machinery to biomedical devices. However, this mode of environmentally aided corrosion has no single definition. MIC includes corrosion in the presence of microorganism species as well as bacterium and the biofilms made by those bacteria (George *et al.*, 2012).

Microbial corrosion mostly leads to a type of corrosion that manifests pitting, crevice corrosion, under-deposit corrosion, cracking enhanced erosion-corrosion, and dealloying (Tingyue, 2011). Microbial activities have been reported to cause about 75% of the corrosion in oil wells and more than 50% of pipeline system failures (Kwan *et al.*, 2013).

Hydrocarbon acts as a major source of substrate for many microorganisms in the pipeline, which also contains sulphur, nitrogen, carbon, phosphorus and many other elements which may serve as important substrates for pipeline microbes. The main type of microorganisms associated with metals in pipeline systems are sulfate-reducing and Sulfate-oxidizing bacteria, iron and CO<sub>2</sub> reducing bacteria, iron and manganese oxidizing bacteria, and acid-producing fungi (Manafi *et al.*, 2013). Sulfate-reducing bacteria creates complications when metal structures and sulfate-containing water get exposed to each other. This exposure or interaction causes a layer of molecular hydrogen on the metal surface,

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which then leads to the oxidation of the hydrogen by sulfate-reducing bacteria thereby creating hydrogen sulfide, which contributes to corrosion (Biljana, 2012).

The aim of this analysis work is thus targeted on the impact of microorganisms on oil transporting pipelines by analysing the biofilm samples from pipeline at Escravos dittany, Delta state, Nigeria.

## 2. Materials and Method

The biofilm samples were attained by placing ten mild steel coupons (surface area 4cm<sup>2</sup> and density 7.57g/cm<sup>3</sup>) at the inner surface of the pipelines, through the access valve at five different pipelines made up of the same materials and then exposed for 10 weeks (70 days) to the flow of petroleum. The involved pipelines were located at the Escravos gas plant, Warri, Delta State, Nigeria, where crude oil and gas are extracted. The coupons were detached from the inner region of oil pipelines and the biofilms formed on the surfaces of each coupon were removed with sterile razor blade and collected into sterile bottle with 20ml phosphate-buffered saline, pH7 (Sambrook and Russell, 2001). The biofilm samples were named as A, B, C, D and E, corresponding to each oil pipeline.

### Corrosion Rate:

After the removal of the biofilms, the coupons were washed in acetone, dried and the final weight taken using  $\pm 0.0001$  accuracy electric balance and the differences in weight (weight loss) used to determine corrosion rate using the formula.

The weight loss of a corrosion coupon after exposure to a corrosive environment, expressed as mils (thousandths of an inch) per year penetration. **Corrosion rate is calculated** assuming uniform corrosion over the entire surface of the coupon. (ASTM, 2012)

$$\text{mpy} = (\text{weight loss in grams}) \times (22,300) / (\text{Adt})$$

$$\text{mpy} = \text{corrosion rate (mils per year penetration)}$$

$$A = \text{area of coupon (sq. in.)}$$

$$d = \text{metal density of coupon (g/cm}^3\text{)}$$

$$t = \text{time of exposure in corrosive environment (days)}$$

### Preparation of potato dextrose agar (PDA) and nutrient agar (NA)

About 39 g of potato dextrose agar (PDA) was accurately weighed and dissolved in 1000 mL of deionized water. About 28 g of nutrient agar was accurately weighed and dissolved in 1000 mL of distilled water. To prevent bacterial and fungal contaminations, 2 mL of tetracycline and nystatin was added. The media were prepared, mixed thoroughly and sterilized by autoclaving at 121°C for 15 min, as specified by Barnet and Hunter, 1987.

### Sulfate-reducing Bacteria Medium.

The Postgate standard medium was used for the growth of Sulfate-reducing bacteria (SRB). The composition of the Postgate B medium are KH<sub>2</sub>PO<sub>4</sub> (0.5g/ml), NH<sub>4</sub>Cl (1.0g),

Na<sub>2</sub>SO<sub>4</sub> (1.0g), CaCl<sub>2</sub> .6H<sub>2</sub>O (0.1g), MgSO<sub>4</sub> 7H<sub>2</sub>O (2.0g), Sodium Lactate (60-70%) 5ml, Yeast extract (1.0g), Ascorbic acid (0.1g), thioglycolic acid (0.1g), FeSO<sub>4</sub> 7H<sub>2</sub>O (0.5g), NaCl (26.0g); (Postgate 1984). All the components were dissolved in 1 litre of distilled water and the pH was adjusted to 7.5–8.0 using 5M HCl. After this, the solution was homogenized by agitation and later sterilized at 121°C for 30 min.

### Isolation of fungi and bacteria from the collected samples.

The microorganisms, fungi and bacteria were isolated by serial dilution plate method. About 1 g of the sample was accurately weighed and suspended in 9 mL of double distilled water to make microbial suspensions (10<sup>-1</sup> to 10<sup>-3</sup>). Dilutions of 10<sup>-2</sup> and 10<sup>-3</sup> were used to isolate both fungi and bacteria. 1 mL of microbial suspension of each concentration were added to sterile Petri dishes (triplicate of each dilution) containing 15 mL of sterile PDA and NA for bacteria and fungi isolation and incubated for four days at 4°C (bacterial) and 37°C for 24 h (fungal). The growth of the organisms were counted using colony counter and the microbial loads were calculated in CFU/mL although no growth was observed on fungal plates after 4 days of incubation. Therefore, only bacterial colonies were sub-cultured by streaking on new solidified nutrient agar plates to obtain pure cultures. After pure isolates have been obtained, they were stored in slant bottles for characterizations as specified by Barnet and Hunter, (1987).

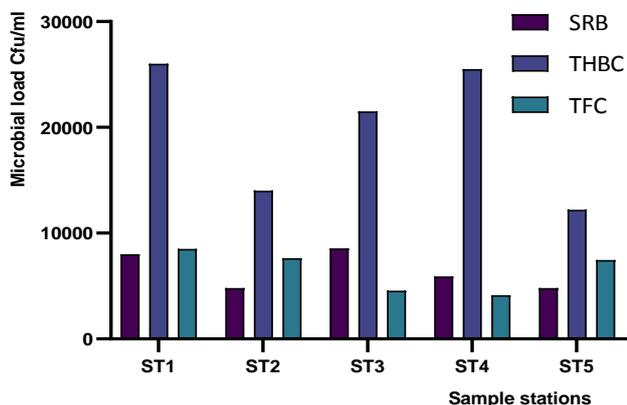
### Characterization of the bacterial isolates

Colonial characteristics of the bacterial isolates were determined using parameters such as size, elevation, pigment, surface, opacity, edge and shape (Holt *et al.*, 1994). Cellular characteristics of the isolates were determined by gram staining, spore staining, motility test, oxidase test, catalase test, methyl red test and indole test.

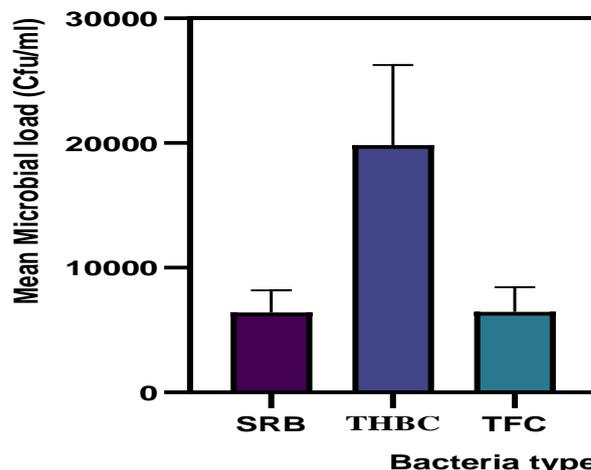
## 3. Results

Five biofilm samples obtained from five different pipeline locations at the Escravos gas plant, Warri, Delta State, Nigeria, were microbiologically analysed. The pipeline stations were labelled Station 1 (ST1), Station 2 (ST2), Station 3 (ST3), Station 4 (ST4) and Station 5 (ST5). The microbial load of fifteen samples collected from the pipelines are shown in (Fig 1, supplementary table 1). The average sulfate-reducing bacteria count (SRB) of biofilm samples on ST1, ST2, ST3, ST4 and ST5 estimated ranged from 8.01 × 10<sup>3</sup> CFU/ml, 4.81 × 10<sup>3</sup> CFU/ml, 8.56 × 10<sup>3</sup> CFU/ml, 5.91 × 10<sup>3</sup> CFU/ml and 4.81 × 10<sup>3</sup> CFU/ml, respectively; The range of estimated average total heterotrophic bacteria (THBC) of biofilm samples on the pipelines were between 2.60 × 10<sup>4</sup> CFU/ml, 1.40 × 10<sup>4</sup> CFU/ml, 2.15 × 10<sup>4</sup> CFU/ml, 2.55 × 10<sup>4</sup> CFU/ml and 1.22 × 10<sup>4</sup> CFU/ml, respectively; while Total fungal counts (TFC) estimate ranged from 8.52 × 10<sup>3</sup> CFU/ml, 7.63 × 10<sup>3</sup>

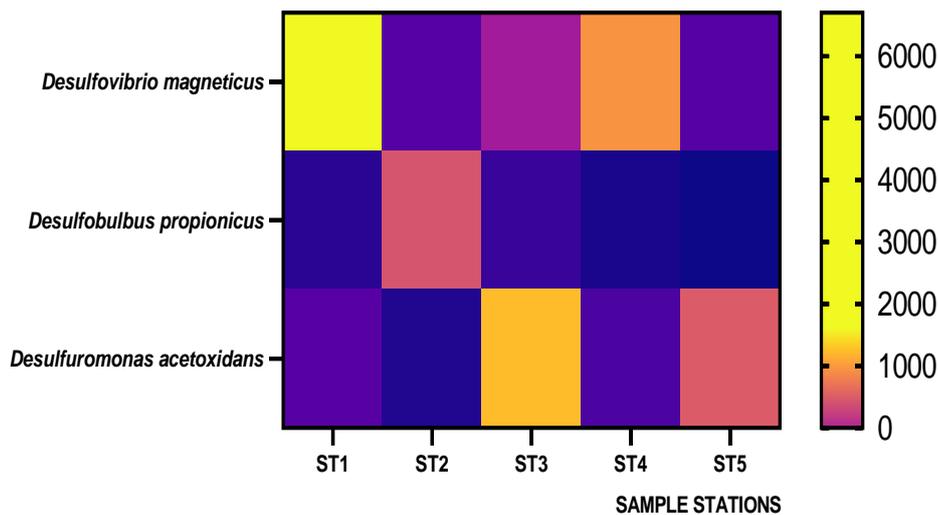
CFU/ml,  $4.55 \times 10^3$  CFU/ml,  $4.14 \times 10^3$  CFU/ml and  $7.46 \times 10^3$  CFU/ml respectively (Fig 1, supplementary table 1).



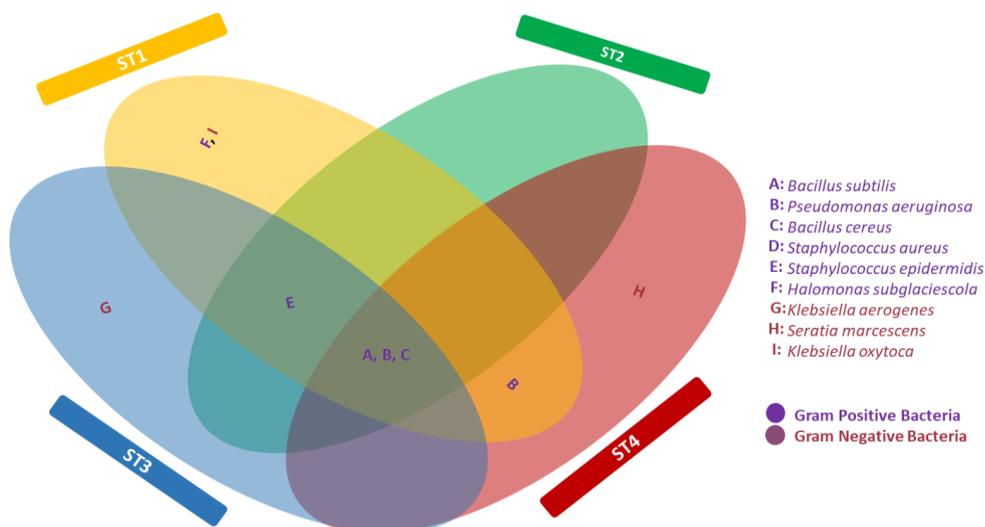
**Figure 1.** Microbial Load of Samples Isolated from station one (ST1) to station five (ST5) in the oil pipelines (CFU/ml)



**Figure 2.** Average Microbial Load of Sulfate-reducing bacteria (SRB), Heterotrophic bacteria (THBC) and Fungal counts (TFC) (CFU/ml)



**Figure 3.** Heat Map representation of sulfate-reducing bacteria (SRB) Isolated from the five stations



**Figure 4.** Distribution of Heterotrophic Gram positive and Gram Negative Bacteria Count Isolated from Oil Pipelines

**Table 1.** Total Fungal Count Isolated from Oil Pipelines

S/N	Station/ Location	TFC (cfu/ml)	Identified Isolate
1	ST1	8.52 X 10 <sup>3</sup>	<i>Microsporium gypseum</i>
			<i>Saccharomyces cerevisiae</i>
			<i>Aspergillus fumigatus</i>
			<i>Fusarium frequentans</i>
2	ST2	7.63 X 10 <sup>3</sup>	<i>Fusarium oxysporum</i>
			<i>Saccharomyces cerevisiae</i>
			<i>Aspergillus fumigatus</i>
3	ST3	4.55 X 10 <sup>3</sup>	<i>Aspergillus parasiticus</i>
			<i>Saccharomyces cerevisiae</i>
			<i>Saccharomyces cerevisiae</i>
4	ST4	4.14 X 10 <sup>3</sup>	<i>Microsporium gypseum</i>
			<i>Aspergillus fumigatus</i>
			<i>Verticillium dahliae</i>
5	ST5	7.46 X 10 <sup>3</sup>	<i>Aspergillus ochraceus</i>
			<i>Saccharomyces cerevisiae</i>
			<i>Saccharomyces cerevisiae</i>

Keys: ST1: Station 1 ST3: Station 3 ST5: Station 5  
ST2: Station 2 ST4: Station 4

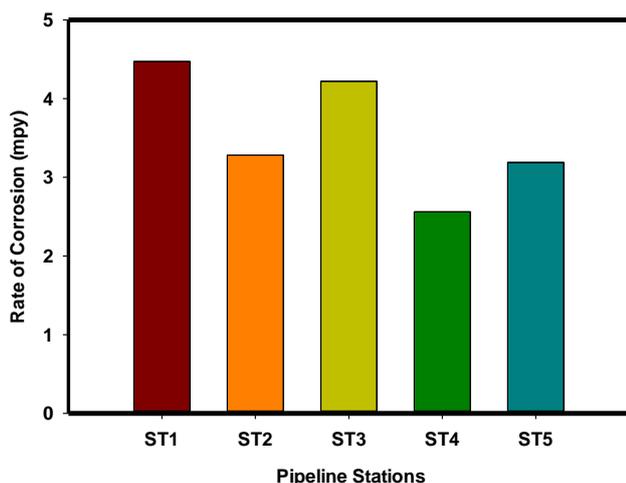
**Figure 5.** The rate of Corrosion for the five stations in the oil pipeline

Figure 3 shows the identified sulfate-reducing bacteria isolated from the oil pipelines. The isolates includes *Desulfovibrio magneticus*, *Desulfohalobus propionicus*, and *Desulfuromonas acetoxidans*. The identified heterotrophic bacteria isolated from the oil pipelines are shown on (Fig 4, supplementary table 3). The isolates includes gram positive *Bacillus subtilis*, *Bacillus cerus*, *Pseudomonas aeruginosa*, *Staphylococcus aureus*, *Staphylococcus epidermidis* and *Halomonas subglaciescola* while the identified gram negative organisms includes *Klebsiella oxytoca* and *Serratia marcescens*.

The fungal isolates were also identified and most of them belongs to the genera *Microsporium*, *Saccharomyces*, *Aspergillus*, *Fusarium* and *Verticillium*. These organisms are shown on Table 1. The rates of corrosion for the pipelines were also carried out with ST1, ST2, ST3, ST4 and ST5 had corrosion rates of 4.47, 3.28, 4.22, 2.56 and 3.19 mpy respectively (Fig 5, supplementary table 4).

## 4. Discussion

Researches on the role of MIC especially in transporting pipelines are rarely reported and often ignored if an abiotic mechanism can be invoked to explain the observed corrosion. MIC includes corrosion in the presence of microorganism species as well as bacterium and the biofilms made by those bacteria (Plaza and Achal, 2020). The microbiological assessment of five biofilm samples obtained from five different pipeline stations at the Escravos gas plant, Warri, Delta State, Nigeria, were carried out. The total microbial load of all stations analysed revealed the presence of sulphur reducing bacteria, heterotrophic bacteria and fungi (Fig 1, supplementary table 1); Similar result have previously been reported (Queiroz *et al.*, 2018; Akpan and Edet, 2016). In our study, the total heterotrophic bacteria count (THBC) had the highest population in all stations tested especially in stations 1, 3 and 4; while sulphur reducing bacteria (SRB) and total fungal count (TFC) had similar average colony forming units across all stations. Stations 1 and 3 recorded the highest domination of SRB (Fig 1, Fig 2, supplementary table 1). The SRB community in this study includes *Desulfovibrio magneticus*, *Desulfohalobus propionicus*, *Desulfuromonas acetoxidans* (Fig 3, supplementary table 2). The presence of sulfate-reducing bacteria *D. propionicus* and *D. acetoxidans* is in conformation with the report of Akpan and Effiong (2013), which stated the presence of *Desulfuromonas acetoxidans*, *Desulfohalobus propionicus* and *Desulfosarcina variabilis* as sulfate-reducing bacteria isolated in the study. *Desulfosarcina variabilis* was not noticed in this study but *Desulfovibrio magneticus* (which in fact had the highest presence amongst all SRBs in this study) identified which is in agreement with a report by Kiani *et al.*, (2019). In his study, the presence of SRB particularly *Desulfovibrio sp.* was the major cause of corrosion on oil pipeline. In this study, the identification of sulfate-reducing bacteria (SRB) indicates the role of particular bacteria in the process of corrosion in pipelines and is chiefly due to the presence of products which degrades hydrocarbon and provides the sulfate-reducing bacteria a good source of energy for their physiological activities.

Heterotrophic isolates in this study includes gram positive *Bacillus subtilis*, *Bacillus cerus*, *Pseudomonas aeruginosa*, *Staphylococcus aureus*, *Staphylococcus epidermidis* and *Halomonas subglaciescola* while the identified gram negative organisms includes *Klebsiella oxytoca*, *Klebsiella aerogenes* and *Serratia marcescens*. All heterotrophic bacteria isolated during this investigation have also been reported in a similar study by Maruthamuthu *et al.*, (2016) which were all present in the corrosion products collected in their study. Higher ratio of the heterotrophic organisms analysed where gram positive while a lesser ratio where found to be gram negative. This was also observed previously by Roblero *et al.*, (2004).

In this analysis of biofilms in pipelines, the presence of *Klebsiella oxytoca* and *Klebsiella aerogenes* alludes to the

fact that bacteria that produce acid may have a tangible contribution to corrosion. This is also revealed with high corrosion rate on ST1 and ST3 having the presence of either of the gram negative *Klebsiella sp.* (Fig. 4). *Klebsiella oxytoca* which was present in the pipeline microbial analysis is usually present in soil and water and responsible for nitrogen fixation under anaerobic or microaerobic condition, produces nitrates and/or nitric acid that may contribute to metal corrosion (Temme *et al.*, 2012; Akpan and Edet, 2016). *Pseudomonas aeruginosa* and *Klebsiella oxytoca* isolated have minimal nutritional requirement and often present in aquatic environments that are rich in organic pollutants such as gasoline and solvents (Odeyemi *et al.*, 2016). In addition, *Pseudomonas aeruginosa* contributes to biofilm formation by producing exopolysaccharides and facilitating the attachment of other microorganisms (Akpan *et al.*, 2013, Odeyemi *et al.*, 2016) and hence accelerates the corrosion processes (Batista *et al.*, 2000). The strains such as *Pseudomonas aeruginosa*, *Bacillus cereus* and *Bacillus subtilis* gain energy from the oxidation of  $Fe^{2+}$  to  $Fe^{3+}$  and use ferrous ions as electron donors (Akpan *et al.*, 2013b).

The oxidation of ferrous to ferric ion by *Klebsiella oxytoca*, *Pseudomonas aeruginosa*, *Bacillus cereus* and *Bacillus subtilis* in this study indicates that the bacteria helps in the formation of ferric at low pH. Similar report have been made by (Kiani *et al.*, 2019). The presence of ferric oxide indicates the role of iron oxidizing bacteria in the formation of corrosion products/sludge in oil pipelines revealed the presence of ferrous and ferric sulfate in the biofilm, which indicated the role of iron and manganese bacteria, while acid producers caused the formation of sulfate in water and biofilm (Queiroz *et al.*, 2018). On the inner wall of the pipelines severe corrosion was evident on the pits on the coupons used in this research in addition, *Halomonas subglaciescola* was detected. This chemoorganotrophic bacterium, frequently isolated from marine and saline environments, produce organic acids from sugars (Andrea *et al.*, 2001, Mata *et al.*, 2002) and have been associated with biofilms or used as models in adhesion studies to solid substrates (Miguel *et al.*, 2006).

In this report, fungal isolates which are known for their ability to dwell in oil were found in the biofilm samples collected from the oil pipelines. Some of these organisms

include *Fusarium oxysporum*, *Microsporum gypseum* and *Aspergillus fumigates*. They can grow successfully on oil component and are good producers of carboxylic acids which cause corrosion on iron. Acids like formic, citric and acetic acids are frequently produced by Fungi and these acids cause damage to metals including pipelines (Plaza and Achal, 2020).

The weight loss method was used in determining the rate of corrosion in this investigation for each pipeline. The result for the rate of corrosion in this study correlates with the amount of sulphur reducing bacteria which had the highest in ST1 and ST3 for each analyses (Fig 1, Fig 5). We therefore suggest that the prevalence of corrosion in the pipelines may be due to the presence of sulphur reducing bacteria, acid producing bacteria, fungi and spore forming bacteria. Also, the rate of corrosion may probably be traced to the fact that resistance against the biocides and inhibitors used by the oil company might have been developed by the microbes in the pipelines and instead of inhibiting them, they are converted and used as substrate for their exponential growth (Akpan and Edet, 2016).

## 5. Conclusions

This study revealed that microorganisms are invariably present in oil pipelines and contribute immensely to the rate of corrosion in oil pipelines. From the research work, it is evident that the microbial load of the biofilm detected in the pipeline is high and mainly comprised of Sulphur-reducing bacteria, heterotrophic bacteria and fungi which has a great effects on the rate of corrosion of the pipeline. There is therefore an urgent need for awareness to be created about the present situation of microbiologically influenced corrosion to alert oil companies, the government, and other agencies; of the possible effects on corroding pipelines especially in developing countries. Further research should also be carried out to investigate the main reason and major source of resistance to biocides and corrosion inhibitors by these microorganisms. Meanwhile, a need for the development of new biocides and corrosion inhibitors to combat the corrosion effect caused by existing microbes should be considered.

## Supplementary

**Supplementary Table 1.** Microbial Load of Samples Isolated from the Pipelines (CFU/ml)

Station / Location	Coupon I.D	SRB		Mean	THBC		Mean	TFC		Mean
		10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>4</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>4</sup>	10 <sup>3</sup>	10 <sup>4</sup>	10 <sup>4</sup>
ST1	UM3	1.93	1.41	<b>8.01 X 10<sup>3</sup></b>	5.90	4.60	<b>2.60 X 10<sup>4</sup></b>	1.84	1.52	<b>8.52 X 10<sup>3</sup></b>
ST2	UT9	0.92	0.87	<b>4.81 X 10<sup>3</sup></b>	2.82	2.22	<b>1.40 X 10<sup>4</sup></b>	1.76	1.35	<b>7.63 X 10<sup>3</sup></b>
ST3	UW7	1.98	1.52	<b>8.56 X 10<sup>3</sup></b>	4.60	3.84	<b>2.15 X 10<sup>4</sup></b>	0.90	0.82	<b>4.55 X 10<sup>3</sup></b>
ST4	UH4	0.81	1.10	<b>5.91 X 10<sup>3</sup></b>	5.82	4.51	<b>2.55 X 10<sup>4</sup></b>	0.97	0.73	<b>4.14 X 10<sup>3</sup></b>
ST5	UF1	0.71	0.89	<b>4.81 X 10<sup>3</sup></b>	2.91	2.14	<b>1.22 X 10<sup>4</sup></b>	1.92	1.30	<b>7.46 X 10<sup>3</sup></b>

Keys:

SRB- Sulphate Reducing Bacteria,

THBC- Total Heterotrophic Bacteria Count

TFC-Total Fungal Count

ST1: Station 1

ST3: Station 3

ST5: Station 5

ST2: Station 2

ST4: Station 4

**Supplementary Table 2.** Sulphate Reducing Bacteria Isolated from Oil Pipelines

S/N	Station/Location	Coupon ID	SRB (cfu/ml)	Identified Isolate
1	ST1	UM3	8.01 X 10 <sup>3</sup>	<i>Desulfovibrio magneticus</i>
2	ST2	UT9	4.81 X 10 <sup>3</sup>	<i>Desulfobulbus propionicus</i>
3	ST3	UW7	8.56 X 10 <sup>3</sup>	<i>Desulfuromonas acetoxidans</i>
4	ST4	UH4	5.91 X 10 <sup>3</sup>	<i>Desulfovibrio magneticus</i>
5	ST5	UF1	4.81 X 10 <sup>3</sup>	<i>Desulfuromonas acetoxidans</i>

Keys:

SRB- Sulphate Reducing Bacteria,

ST1: Station 1

ST3: Station 3

ST5: Station 5

ST2: Station 2

ST4: Station 4

**Supplementary Table 3.** Total Heterotrophic Bacteria Count Isolated from Oil Pipelines

S/N	Station/Location	Coupon ID	THBC (cfu/ml)	Identified Isolate	
				Gram Positive	Gram Negative
1	ST1	UM3	2.60 X 10 <sup>4</sup>	<i>Bacillus subtilis</i> , <i>Pseudomonas aeruginosa</i> , <i>Bacillus cereus</i>	<i>Klebsiella oxytoca</i>
2	ST2	UT9	1.40 X 10 <sup>4</sup>	<i>Staphylococcus aureus</i> , <i>Bacillus cereus</i>	<i>Serratia marcescens</i>
3	ST3	UW7	2.15 X 10 <sup>4</sup>	<i>Pseudomonas aeruginosa</i> , <i>Bacillus cereus</i>	<i>Serratia marcescens</i> , <i>Klebsiella oxytoca</i>
4	ST4	UH4	2.55 X 10 <sup>4</sup>	<i>Staphylococcus epidermidis</i> , <i>Halomonas subglaciescola</i> , <i>Bacillus subtilis</i>	
5	ST5	UF1	1.22 X 10 <sup>4</sup>	<i>Halomonas subglaciescola</i> , <i>Bacillus cereus</i>	<i>Serratia marcescens</i>

Keys:

SRB- Sulphate Reducing Bacteria

ST1: Station 1

ST3: Station 3

ST5: Station 5

ST2: Station 2

ST4: Station 4

**Supplementary Table 4.** Rate of Corrosion for the Oil Pipelines

S/N	Station	Coupon ID	Duration (Days)	Initial Weight (g)	Final Weight (g)	Weight Loss (g)	Corrosion Rates (mpy)
1	ST1	UM3	70	41.3039	40.8789	0.425	4.471362521
2	ST2	UT9	70	41.8217	41.4597	0.312	3.282506133
3	ST3	UW7	70	42.0804	41.6794	0.401	4.218862049
4	ST4	UH4	70	41.3523	41.0689	0.2434	2.560775618
5	ST5	UF1	70	41.2399	40.9369	0.303	3.187818456

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