

Ultrasonic Impact on nCdS / pCdTe Heterostructures

Sh. B. Utamuradova¹, S. A. Muzafarova^{1,*}, A. S. Achilov², M. A. Makhmudov², Z. S. Kenzhaeva¹

¹Research Institute of Semiconductors Physics and Microelectronics, Yangi Olmazor, 20, Tashkent, Uzbekistan

²Physical-Technical Institute of the Uzbekistan Academy of Sciences, Chingiz Aytmatov Str. 2B, Tashkent, 100084, Uzbekistan

Abstract The intermediate layer of the ternary compound ($\text{CdTe}_{1-x}\text{S}_x$) interface, formed at the heterointerface of the nCdS/pCdTe structure, using the photoelectric method was studied. Band gap of $\text{CdTe}_{1-x}\text{S}_x$ solid solution was determined from the fundamental intrinsic absorption edge data. It has been shown that at substrate temperatures $T_n \approx 220\text{--}240^\circ\text{C}$, along with stable ones, metastable compounds $\text{CdTe}_{1-x}\text{S}_x$ are formed, which are annealed after ultrasonic irradiation with a power of 1 W/cm^2 for 10 minutes. For the $\text{CdTe}_{1-x}\text{S}_x$ layer, the composition (x) and crystal lattice constants $a_{0(x)}$ were calculated on the nCdS / pCdTe photoconductivity spectrum.

Keywords Heterojunction, Solid solution, Photoelectric, Composition, Spectrum, Photosensitivity

1. Introduction

In recent years, many authors have conducted research [1,2] on the development of solar cells (SCs) based on polycrystalline pCdTe films with an nCdS / pCdTe heterostructure (HS) and have shown that such SCs have great promise for solar energy.

Therefore, much attention is paid to technological methods for creating nCdS / pCdTe HSs and the study of electronic processes in such structures. It has been established that during the growth of the nCdS / pCdTe structure, a thin layer is formed at the heterointerface between the CdS and CdTe films. Recent specially conducted experimental studies of nCdS / pCdTe HS using the NSOM method (near - field scanning optical microscopy) showed [3-5] that a transition intermediate layer is formed due to the diffusion of sulfur from CdS into CdTe under certain technological conditions, resulting in the formation of a solid solution (SS) $\text{CdS}_x\text{Te}_{1-x}$.

The authors of [6,7] showed that semiconductor binary compounds CdS and CdTe, interacting with each other, form a solid solution type $\text{CdS}_x\text{Te}_{1-x}$ with a continuous composition x ($0 < x < 1$). The efficiency of nCdS / pCdTe solar cells is largely determined by the perfection of the composition of the solid solution structure and its geometric dimensions and phases [7]. Ensuring continuity of the $\text{CdS}_x\text{Te}_{1-x}$ solid solution [6] at the heterointerface creates a favorable effect. The band gap of the HS increases towards the irradiated surface; the built-in electric field, caused by the gradient of the band gap E_g , leads to the retraction of minority carriers into the bulk of the films to a depth significantly exceeding the diffusion length. As a result, surface recombination is

reduced, and the value of the minority charge carrier collection coefficient is relatively high, close to unity over a wide photosensitivity region. The decline in photosensitivity in the short-wavelength region of the spectrum is determined by the thickness of the TP layer and the photon energy, starting from which absorption in the wide-bandgap becomes significant n – layer on the surface of the structure.

This requires a solid solution $\text{CdS}_x\text{Te}_{1-x}$ with a continuous composition x thickness of the order of $1\text{ }\mu\text{m}$, where the value of x should vary from cadmium sulfide to cadmium telluride. The use of high-temperature technology for the formation of nCdS / pCdTe HS leads to an increase in the content of uncontrolled impurities throughout the structure, including in the CdTe film. Therefore, it is of great interest to study nCdS / pCdTe HSs within the range of formation temperatures at which the properties of thin CdTe films remain almost unchanged.

As is known, ultrasound waves (US) affect the defect structure and electrical characteristics of semiconductors and semiconductor structures. Effects with ultrasonic influence appear in areas of semiconductor structures where an internal stress field is observed. Such fields are a factor contributing to the formation and recombination of defects under the influence of ultrasound. It is of great interest to study the influence of ultrasonic influence on the interface GS nCdS / pCdTe and study of the presence of a transition layer of the interface between nCdS and pCdTe [5].

2. Methodology and Experiment

The formation of a solid solution at a heterointerface has been studied nCdS / pCdTe solar cells depending on the technological mode and the subsequent stimulating factor - ultrasonic influence (US). nCdS / pCdTe SCs with an area of 1 cm^2 were manufactured by the authors using technology [8] on a molybdenum substrate. CdTe/CdS heterojunctions

* Corresponding author:

samusu@rambler.ru (S. A. Muzafarova)

Received: Mar. 2, 2024; Accepted: Mar. 16, 2024; Published: Mar. 22, 2024

Published online at <http://journal.sapub.org/cmaterials>

with an area of 1 cm^2 were manufactured using the technology described in [2]. The front contact, from which the illumination is carried out, is made of indium deposited in a vacuum of $\sim 10^{-5}$ Torr in the form of a comb. In this case, the width of the contact strip was 0.8 mm, and the distance between the strips was ~ 2 mm. The rear contact is made of molybdenum. The composition of the CdTe/ CdS interface was studied by X-ray microprobe analysis using the Kameka unit. For this purpose, an oblique grind of CdS / CdTe structures was carried out at an angle of 1.5° . The analysis was carried out at points every $25 \text{ }\mu\text{m}$, which corresponds to a movement in depth by a step of $0.65 \text{ }\mu\text{m}$.

The front contact, from which the illumination is carried out, is made of pure indium (In), deposited in a vacuum of 10^{-5} torr in the form of a comb, where the width of the contact strip is 0.8 mm, the distance between the strips is 2 mm. Molybdenum foil served as the rear contact.

The spectral dependence of photosensitivity was measured on a ZMR-2 monochromator at room temperature. The source of radiation was a xenon lamp of the DKSSh-1000 type, operating in the mode of the minimum permissible power for the luminous flux of 53,000 lm, with a brightness of up to $120 \text{ Mcd} \cdot \text{m}^{-2}$ with a central light spot. The radiation is calibrated in absolute units using a thermoelement with a quartz window RTE-9. The samples under study were also subjected to ultrasonic irradiation. Irradiation was carried out at a frequency $\nu = 2.5 \text{ MHz}$ with a power $W = (0.5 \div 1) \text{ W} / \text{cm}^2$ for 10–15 minutes.

The conducted studies show that the phase composition and thickness of the layer of intermediate solid solution strongly depend on the technological regime of HS formation, mainly on the selection of the substrate temperature and the duration of the growth process.

3. Discussion

The intermediate layer $\text{CdS}_x\text{Te}_{1-x}$ begins to form in our technique, at the substrate temperature $T_p \approx 150^\circ\text{C}$. It has been experimentally established that with increasing substrate temperature The solid solution $\text{CdS}_x\text{Te}_{1-x}$ begins to be enriched with S atoms and the value of x begins to increase [1,9]. As is known [7,9,10], each composition x SS is characterized by the corresponding value of the lattice constant a_0 , which are between the lattice constants of CdS ($a_0 = 5.832 \text{ }\text{\AA}$) and CdTe ($a_0 = 6.423 \text{ }\text{\AA}$).

Figure 1 (curve 1) and Figure 2a (curve 1) show the spectral distribution of photosensitivity of GS and CdS / pCdTe obtained at substrate temperatures $T_p = 180^\circ\text{C}$ and $T_p = 220^\circ\text{C}$. In the spectral distribution of photosensitivity between the edges of the intrinsic absorption of CdS and CdTe GS nCdS / pCdTe, obtained at a temperature $T_p = 180^\circ\text{C}$, obvious peaks are observed at $\lambda_{1 \text{ max}} = 670 \text{ nm}$, $\lambda_{2 \text{ max}} = 690 \text{ nm}$, $\lambda_{3 \text{ max}} = 740 \text{ nm}$, $\lambda_{4 \text{ max}} = 795 \text{ nm}$ (Fig. 1, curve 1). After ultrasonic exposure for 10 minutes, the maxima at $\lambda_{1 \text{ max}} = 670 \text{ nm}$ and $\lambda_{2 \text{ max}} = 690 \text{ nm}$ disappear. At the same time, the peak at $\lambda_{3 \text{ max}} = 740 \text{ nm}$ significantly increases in amplitude,

and the main peak $\lambda_{4 \text{ max}} = 795 \div 797 \text{ nm}$ remains practically unchanged (Fig. 1. cr.2). Ultrasound exposure increases the photosensitivity of the structure over the entire spectral range, especially in the spectral region $\lambda = 600 \div 750 \text{ nm}$.

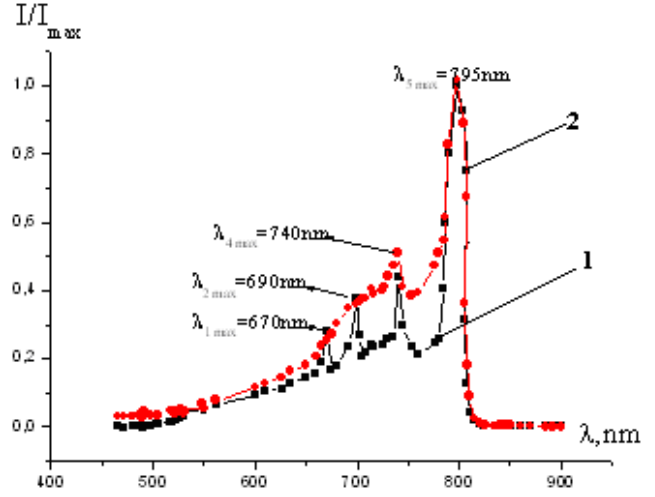


Figure 1. Spectral distribution of photosensitivity of GS nCdS / pCdTe ($T_p = 180^\circ\text{C}$): 1-before, 2-after ultrasound exposure

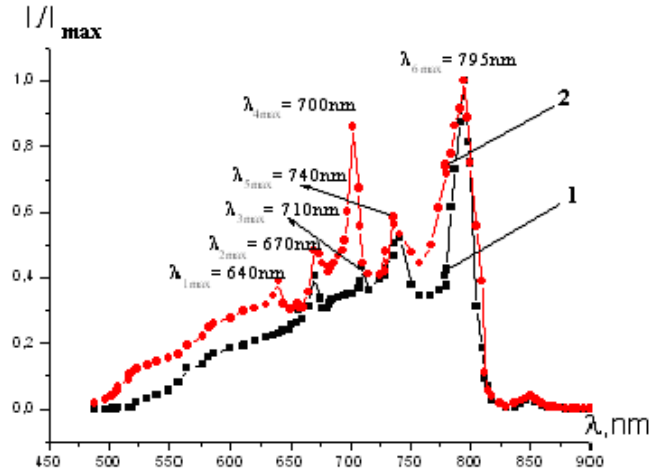


Figure 2a. Spectral distribution of photosensitivity of GS nCdS / pCdTe ($T_p = 220^\circ\text{C}$): 1-before and 2-after ultrasound exposure

The spectral distribution of HS obtained at $T_p = 220^\circ\text{C}$ has several peaks: $\lambda_{1 \text{ max}} = 670 \text{ nm}$, $\lambda_{2 \text{ max}} = 710 \text{ nm}$, $\lambda_{3 \text{ max}} = 740 \text{ nm}$, $\lambda_{4 \text{ max}} = 795 \text{ nm}$ (Fig. 2a, curve 1), as well as a weak peak at $\lambda_{5 \text{ max}} = 850 \text{ nm}$, the amplitude of which is on average two orders of magnitude smaller than that of the peaks detected in the visible region of the spectrum (Fig. 2b). In practice, the last peak in the photosensitivity spectrum was found in all obtained structures at the substrate temperature $T_p \geq 180^\circ\text{C}$. It should also be noted that the amplitude of the peaks varies from sample to sample, but the peak amplitude at $\lambda_{3 \text{ max}} = 740 \text{ nm}$ remains fairly constant.

Ultrasonic influence on the nCdS / pCdTe structure, obtained at $T_p = 220^\circ\text{C}$, leads to the disappearance of the peak at $\lambda_{2 \text{ max}} = 710 \text{ nm}$ and the formation of a new enhanced peak, $\lambda_{4 \text{ max}} = 700 \text{ nm}$, the amplitude of which reaches $\approx 90\%$ of the amplitude of the main peak at $\lambda_{5 \text{ max}} = 795 \text{ nm}$. In some

samples, after ultrasonic exposure, a new peak appears at $\lambda_{1\max} = 640$ nm (Fig. 2a, curve 2). Ultrasonic irradiation increases photosensitivity to almost the same extent over the entire spectral range (see Fig. 2a, curve 1). For the detected peaks in the spectral dependence of the photosensitivity distribution, the corresponding edges of the fundamental engulfing edge λ_{fee} were determined by extrapolating the long-wavelength edge of the photosensitivity maxima to the λ axis. Next, using the fundamental absorption edges for the detected peaks in the photosensitivity spectrum, the band gaps of solid solutions formed at the heterointerface were determined nCdS / pCdTe.

Using the relationship between the composition of the solid solution and the band gap $E_g(x)$ [11], the composition of the solid solution $\text{CdS}_x\text{Te}_{1-x}$ was determined for the found values of E_g . In this way, the values of the fundamental absorption edge λ_{fee} , the band gap E_g , the composition x SS were determined for all detected peaks in the photosensitivity spectrum at substrate temperatures $T_p = 180^\circ\text{C}$ and $T_p = 220^\circ\text{C}$. Values of the crystal lattice constant $a_0(x)$ for the detected $\text{CdS}_x\text{Te}_{1-x}$ solid solution at the boundary of the nCdS / pCdTe HS, which is estimated using the empirical formula $a_0(x) = 0.6477 - 0.057 \cdot x$ [10].

It should be noted that when determining the composition for the $\text{CdTe}_{1-x}\text{S}_x$ $E_g = 1.4$ eV according to the empirical formula $E_g = 1.74x^2 - 1.01x + 1.51$ [10] we obtain a solution for “ x ” in two positive values. And for other values of E_g of solid solutions, only one positive value of x is obtained. Increase in substrate temperature T_p enhances the process of penetration of S with the components Cd and Te and the formation of stable solid solution with phases α_1, α_2 [7], the composition of which corresponds to the regions of mutual solubility of the components on the equilibrium state diagram of the systems. At a relatively low temperature ($T_p \approx 180^\circ\text{C}$), a solution with the composition $\text{CdTe}_{0.32}\text{S}_{0.68}$ is synthesized, which corresponds to a peak at $\lambda = 740$ nm and the fundamental absorption edge $\lambda_{\text{fee}} = 755 \div 770$ nm, as well as SS with composition $x = 0.21$. The last SS on the photosensitivity spectrum is characterized by a peak $\lambda = 850$ nm and a fundamental absorption edge at $\lambda_{\text{fee}} = 890$ nm (see Fig. 2b) on the photosensitivity spectrum. According to [12], SS $\text{CdTe}_{1-x}\text{S}_x$ with a composition $x \approx 0.2 \div 0.22$ has a band gap $E_g = 1.39$ eV and therefore its absorption in the photosensitivity spectrum appears at $\lambda = 845 \div 850$ nm. This solid solution apparently has a stable composition, since its peak is in the photosensitivity spectrum practically does not change after ultrasound exposure. As for the amplitude of the photosensitivity of this peak, as mentioned above, it is probably due to the small thickness of the solid solution. In this case, metastable solid solutions with characteristic peaks at $\lambda = 670$ nm and $\lambda = 690$ nm are also formed at the heterointerface, which are annealed during ultrasonic exposure.

The solid solution $\text{CdTe}_{1-x}\text{S}_x$ with compositions $x = 0.68$ and $x = 0.21$ have crystal lattice constants $a(x)$ equal to 0.6030 \AA and 0.6346 \AA respectively. If we take into account that the solid solution with the composition $x = 0.68$ closes

on the side of the CdS layers, and the solid solution with the composition $x = 0.21$ closes on the CdTe side, then they greatly smooth out the discrepancy a (x) cadmium sulfide and telluride. The assessment shows that a (x) CdS and SS with $x = 0.68$ differ by 3.4%, a (x) of CdTe and SS films with $x = 0.21$ differ by only 0.5%.

According to [13], when the difference in crystal lattice constants of semiconductor materials is $\Delta a(x) \leq 4\%$, a heterojunction without surface states can be formed between them. The above assessment meets these requirements. This is confirmed by the high value of the dark current rectification coefficient ($K = I_{\text{pr}} / I_{\text{rev}} = 10^4 \div 10^5$), short circuit current (I_{short}) and fill factor light current-voltage characteristic ($Q \approx 0.5$).

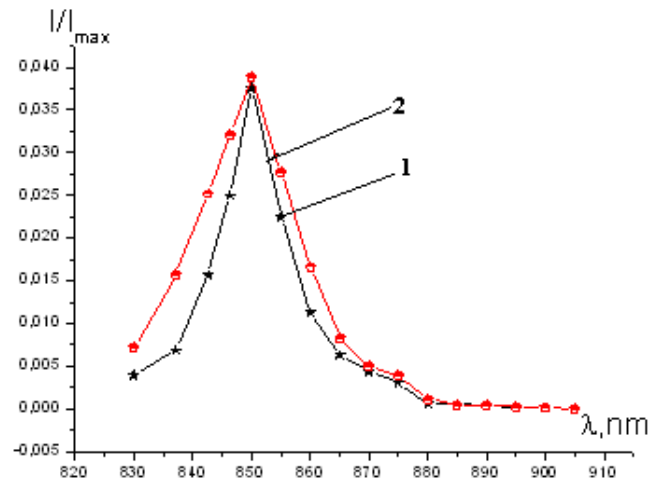


Figure 2b. Spectral distribution of the long-wave region of the photosensitivity spectrum for nCdS / pCdTe HS ($T_p = 220^\circ\text{C}$): 1-before and 2-after ultrasound exposure

As the substrate temperature increases, the probability of the formation of a $\text{CdTe}_{1-x}\text{S}_x$ solid solution with different composition increases, as evidenced by the number of peaks in the GS photosensitivity spectrum (Fig. 2, curve 1 and curve 2). In the substrate temperature range $T_p \geq 240^\circ\text{C}$, at the nCdS / pCdTe HS boundary, a rather thick intermediate layer is synthesized, several microns ($\approx 3 \mu\text{m}$), which is confirmed by a picture taken from the end of the nCdS / pCdTe HS using an MIM-8 electron microscope (Fig. 3). This layer consists of solid solutions, which differ in their geometric dimensions and resistivity. The spectral distribution of photosensitivity in the valve and photodiode modes (Fig. 4, curve 1 and curve 2) clearly demonstrate this statement.

Equating the photocurrent to zero at four wavelengths of incident radiation (Fig. 4, curve 2) shows that the intermediate layer actually differs from each other in composition, electrical properties and geometric dimensions.

The potential barriers formed between the layers of the thermal solution are apparently enhanced in the photodiode mode, as evidenced by the difference in the spectral distribution of photosensitivity measured in the valve and photodiode modes (Fig. 4, curve 1 and curve 2).

After ultrasonic irradiation, the spectral distribution of photosensitivity changes greatly, extreme points disappear and pronounced peaks appear at $\lambda = 737\text{--}740$ nm and $\lambda = 795$

nm (Fig. 4, curve 3). In this case, the peak at $\lambda = 850$ nm in the long-wave region of the photosensitivity spectrum remains practically unchanged.

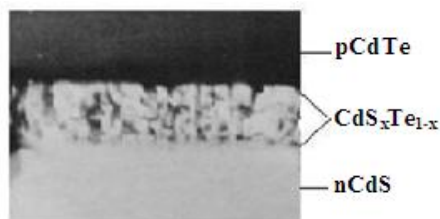


Figure 3. A microphoto of cross-section section heterojunction nCdS/pCdTe ($T_n \geq 240^\circ\text{C}$) (Increase $\times 1750$. M 1sm 2 μm)

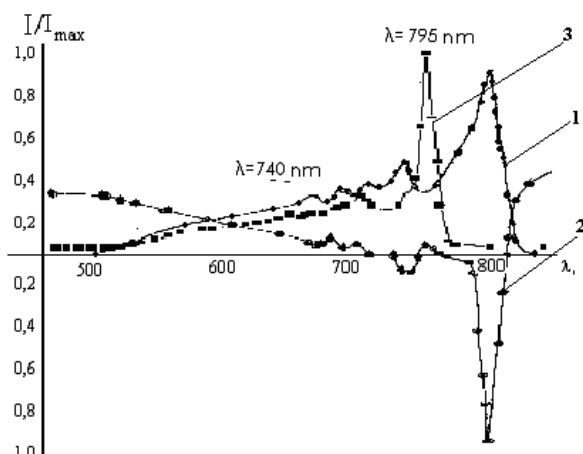


Figure 4. Spectral distribution of photosensitivity $I/I_{\max}(\lambda)$ heterojunction nCdS/pCdTe ($T_n = 220^\circ\text{C}$)

4. Conclusions

The formation of a solid solution at nCdS / pCdTe heterointerface has been studied, which is formed due to the diffusion of sulfur from CdS into CdTe under certain technological conditions, resulting in the formation of a $\text{CdTe}_{1-x}\text{S}_x$ solid solution. It has been shown that with increasing substrate temperature, the probability of the formation of a $\text{CdTe}_{1-x}\text{S}_x$ solid solution with different composition increases, as evidenced by the number of peaks in the photosensitivity spectrum. This indicates that the formed layers of the $\text{CdTe}_{1-x}\text{S}_x$ solid solution the intermediate layer between CdS and CdTe actually differ from each other in composition and electrical properties, as well as geometric dimensions. In summary, we can conclude that at the heterointerface nCdS / pCdTe is formed by SS $\text{CdTe}_{1-x}\text{S}_x$ of different composition depending on the temperature of the pCdTe substrate during deposition of CdS onto its surface by thermal evaporation in vacuum. In this case, along with stable states, metastable solid states $\text{CdTe}_{1-x}\text{S}_x$ are formed, which decay when exposed to ultrasound with a frequency $\nu = 2.5$ MHz with a power $W = (0.5 \div 1) \text{ W/cm}^2$ for 10÷15 minutes. Ultrasonic

exposure increases photosensitivity over the entire range of the photosensitivity spectrum in heterostructure samples nCdS / pCdTe obtained at $T_p \geq 220^\circ\text{C}$, and in samples obtained at $T_n < 180^\circ\text{C}$, photosensitivity increases mainly in the spectral region $\lambda = 610\text{--}750$ nm.

REFERENCES

- [1] Xuazhi Wu., High -efficiency polycrystalline CdTe thin-film solar cells. Solar Energy. Vol.77, No. 6, -p. 803-814., -2004.
- [2] Romeo. N.B, Bosio. A Canevari., V Podesta. A /Recent progress on CdTe / CdS thin film solar cells/J/Solar Energy. vol. 77, 6, -p.795-802., -2004.
- [3] Herndon M. K, Gupta. A., Kaydanov VI and Collins RTAppl. Phys. Lett. 75 (22) -p. 3503-3505- 1999.
- [4] Gilmore AS Kaydanov VIOhno. TR, Roze. D Feldman SD, and Erslev. P. IEEE PVSC, p.604-2002.
- [5] Gilmore ASStudies of the basic elektronik properties of CdTe thin films and completed on CdTe / CdS solar cells / Ph dissertation - p.136, -2002.
- [6] Reynolds RA, Brau MJ, Kraus H., at all. J. _ Phys. Chem. Sol. Suppl., v.42., - p.511., -1971.
- [7] Belyaev A.P., Rubets V.P., Kalinkin I.P. Optical absorption edge and its modification during the decomposition of films of solid solutions of cadmium telluride and sulfide. FTP., vol. 31, no. 5, -P. 635-638. -1997.
- [8] Utamuradova Sh.B, S.A. Muzafarova, Z.M. Khusanov, F.A. Saparov, B.U. Imamov The influence of heat treatment on the electrical properties of a heterostructure pCdTe - iCdTe_{1-x}S_x - nCd S.VI International Conference on "Optical and Photoelectric Phenomena in Semiconductor Micro- and Nanostructures" Fergana Polytechnic Institute, September 28-30., -S. 170-172. -2023.
- [9] X. Wu, J. C. Keane, R. G. Dhere, C. DeHart, D. S. Albin, A. Duda, T. A. Gessert, S. Asher, D. H. Levi, and P. Sheldon, 1617 Cole Blvd., Golden, Colorado 80401, USA. 17th European Photovoltaic Solar Energy Conference, Munich, Germany, 22-26 October, -2001.
- [10] D. Bonnet and H. Rabenhorst. Proc. Intern. Conf. Physics and Chemistry of Semiconductor Heterojunction and Layer Structure (Akademio Kiado, Budapest, Vol.1, -p. 119., -1971.
- [11] A. Ambrozyak. Design and technology of semiconductor photovoltaic devices. "Soviet radio", Moscow – 1970.
- [12] Utamuradova Sh B, Achilov, AS, Kabulov, RR, Muzafarova, SA Effect of temperature on the current transfer mechanism in the reverse IV characteristics of the n - CdS / i - CdS_xTe_{1-x} /p-CdTe heterostructure Modern Physics Letters B, 2350162. —2023.
- [13] Milnes A., Feucht D. Heterojunctions and metal-semiconductor transitions. Moscow, Publishing House "Mir", -. C 432. -1975.